



# EXTRUSION JOBCARD

VOL 4D FO03 REV 3 - Approved: D. Solomons - Date: 2015-10-26  
EXT002B REV 3 - Approved: A. Sifiel - Date: 2016-01-01



10/10/18

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JOB NUMBER:

ECP05432

Machine:	C-E-SW4		
Product Code:	RAPCL860X375	Kg Required:	60000.000
Reel spec:	Reel film APET clear 860 X 375	Route:	1

**Job Notes:**

EXTRUDE @ 1000kg/hr. MICRONS VERY CRITICAL

**Instructions:**

StockCode	Description	Whe	Uom	% Recd	Comment
RCEXTRUPET1000	RPET	CC	Kg	100	
RGPETCLEAR	Regrind PET Clear	CC	Kg	50	
VIRGINAPET	Virgin APET	CC	Kg	40	
				100	

DATE	SHIFT DAY NIGHT	OPERATOR NAME	OUTPUT IN KG	REMARKS
10-10-18	✓	DIAZEN	850	TERRY
11-10-18	✓	FUAD	399	A. ATSON
11-10-18	✓	DIMITRI	2590	TERRY
11-10-18	✓	FICILE	8798	TERRY
12/10/18	—	Franklin	6149	Shereen
12/10/18	✓	Paul	8371	Maradene
13/10/18	—	franklin	7315	Shereen
13/10/18	✓	Paul	6702	Maradene
14/10/18	✓	Franklin	6374	Shereen
14/10/18	✓	Paul	7618	Maradene
JOB TOTALS			55066	

**JOB CLOSING STAGE**

Has the machine area been cleared of all previous products and documentations & labels? <b>YES</b> / NO	SYSPRO by: <b>SS</b>	Checked by: <b>SS066</b>
	Supervised by: <b>Logie</b>	Checked by: <b>Shereen</b>
Closing Date: <b>15-10-2018</b>	Closed by: <b>Terry</b>	Checked by: <b>Shereen</b>



FORM

Document name: Extrusion Production  
Final approval : W Minnords

**ECP** 05432

Document: Vol4D F005  
Date implemented : 11 September 2017

OPERATOR: Reue REVISION 17 REEL CODE: KAPCL 860X375

DATE: 11 (d) 10 (m) 2018 (W) MACHINE: Welex Union EM9 EM7 EM6 EM8

Checks	LOT#	221212	LOT#	221218	LOT#	221233	LOT#	221236	LOT#	221232	LOT#	221262
Side trim width		60 mm		60 mm		60 mm		60 mm		60 mm		60 mm
Check #	1st	2nd	1st	2nd	1st	2nd	1st	2nd	1st	2nd	1st	2nd
Time	18H00	18H46	18H46	19H25	19H25	21H00	21H00	21H45	21H45	23H10	23H10	23H43
Surface quality	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Reel thickness	375	370	370	375	375	375	375	375	375	375	375	375
Reel width	860	860	860	860	860	860	860	860	860	860	860	860
Roll weight		800 ✓ kg		422 ✓ kg		1167 ✓ kg		607 ✓ kg		912 ✓ kg		455 ✓ kg
Setter verification		h		h		h		h		h		h
Checks	LOT#	221283	LOT#	221201	LOT#	221309	LOT#	221318	LOT#	221320	LOT#	221333
Side trim width		60 mm		60 mm		60 mm		60 mm		60 mm		60 mm
Check #	1st	2nd	1st	2nd	1st	2nd	1st	2nd	1st	2nd	1st	2nd
Time	21H50	01H14	01H44	02H13	02H13	05H40	05H40	04H20	04H20	05H33	05H33	06H00
Surface quality	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Reel thickness	375	375	375	375	375	375	375	375	375	375	375	370
Reel width	860	860	860	860	860	860	860	860	860	860	860	860
Roll weight		1004 ✓ kg		726 ✓ kg		1045 ✓ kg		557 ✓ kg		864 ✓ kg		239 ✓ kg
Setter verification		h		h		h		h		h		h

GENERAL COMMENTS

SUCCESS KATON NO: 8040570  
 VIKON: HS-18-U01 18:09 / 19:23 / 20:48 / 21:50 / 23:05  
 CHANGE: SL 10-02 19:50 MAKE GREEN CHANGE 7min  
 n/c running empty from 06H00

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